Ammel - ELECTRO AMMONIA REMOVAL SESD - CAPACITATIVE DEIONIZATION

Advanced electrochemicalsystems for water treatment



EXAMPLE 1 Creating Synergy for Sustainable Future

NOVEL WATER TREATMENT SYSTEMS



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HEADQUARTER

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ENPAR Technologies Inc.

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ENPAR Technologies Inc.

- Founded 1996, spin-off of University of Guelph, IPO in Feb 1997
- Directors

Mr. Nizar Kammourie, Managing Director, Saudi Brothers, Saudi Arabia
Sunil Ghorawat, Managing Director of Earth Water India (former CEO Pentair India)
Mr. Ed Tsang, former CEO of Heinz China
Dr. Barry Shelp, Prof. of Biochemistry, Univ. of Guelph
Dr. Gene Shelp, President and CEO

Senior Team Members

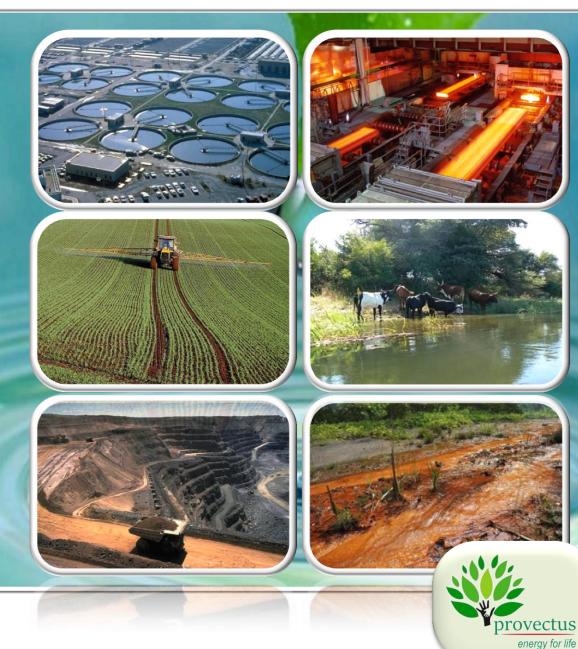
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Water Issues

- Ammonia
- Arsenic
- Fluoride
- Hardness
- Metal ions
- Nitrate
- Radionuclides
- TDS (Salinity)





ENPAR is committed to the engineering, manufacturing, and sales of advanced electrochemical systems for water treatment.



AmmEL Electrochemical Ammonia Removal



ESD Electrostatic Deionization





ENPAR's Water Treatment Solutions

	AmmEL	ESD	
Technology Type	Physical / Electrochemical	Electrochemical	
Application	Ammonium Treatment	TDS, metals, nutrients	
Advantages	Toxic Ammonia to Nitrogen Gas No Carcinogen Nitrate No Greenhouse Gas - NOx High Efficiency at Low Temp Not sensitive to water chemistry High efficiency (< 1 mg NH ₄ +/L)	High Water Recovery (>90%) High Ion Removal Efficiency No Moving Parts Low energy consumption (0.4 kWh/m ³ pure water for nitrate/sodium removal)	
Market Sectors	Mining / Industrial Waste Water Municipal Waste Water Contaminated Ground Water	Industrial Waste Water Municipal Waste/Drinking Water Brackish Ground Water	
Competition	Biological / Chemical	Reverse Osmosis / Membrane	
Capital Cost	\$1.2M vs \$1.7-\$2.5M (1M LPD)	Cost competitive	
Operating Cost (no labour)	Tertiary - \$0.08/m ³	Drinking water \$0.06 /m ³ vs \$0.08-\$0	

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The AmmEL System

Patented Processes for the Treatment of Ammonia in Municipal and Industrial Wastewater

Ammonia Converted to Environmentally–Friendly Nitrogen Gas or Ammonium Sulphate





System Applications

 Secondary treatment of sludge dewatering filtrate and tertiary treatment for municipal waste water treatment plants (MWTP) and lagoon systems

 Mining effluents or process streams containing ammonia derived from the use of ammonia based explosives and/or the oxidation of cyanide

 Process streams related to steel, fertilizer and chemical industries









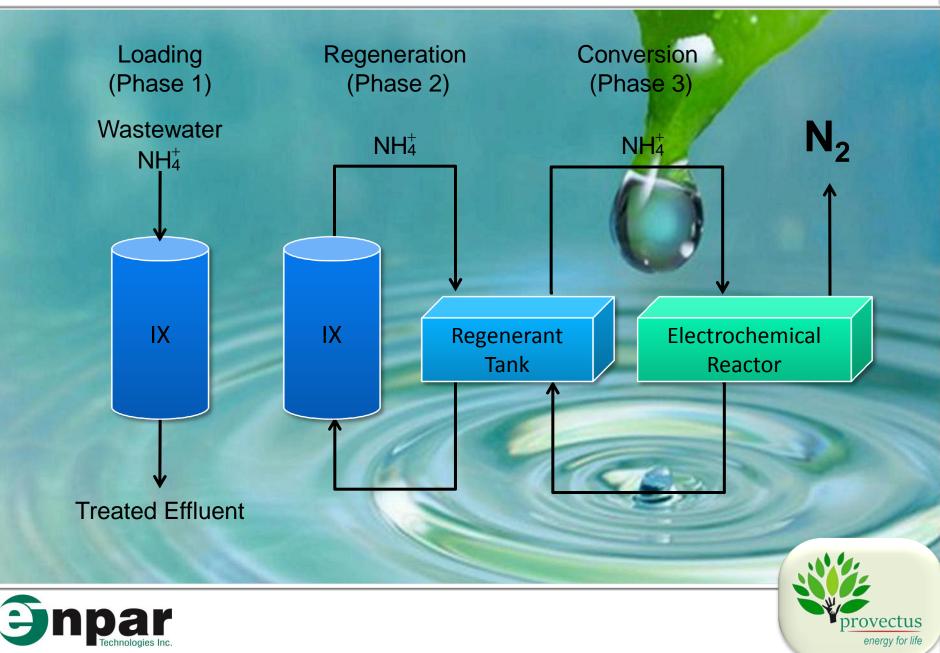
Three Variants of the AmmEL System

	AmmEL-LC	AmmEL-HC	AmmEL-MC
Operational NH ₃ -N Concentration	< 100 mg/L	>100-1000's mg/L	>50-1000's mg/L
Ammonia Removal Through…	Ion Exchange	Strip and Scrub	Membrane Diffusion
Ammonia Recovered As	N ₂ (destructive via Electrochemical Reactor)	N_2 (destructive) or (NH ₄) ₂ SO ₄ (can be recovered and re-used)	$(NH_4)_2SO_4$ – (can be recovered and re-used)
2014	14		





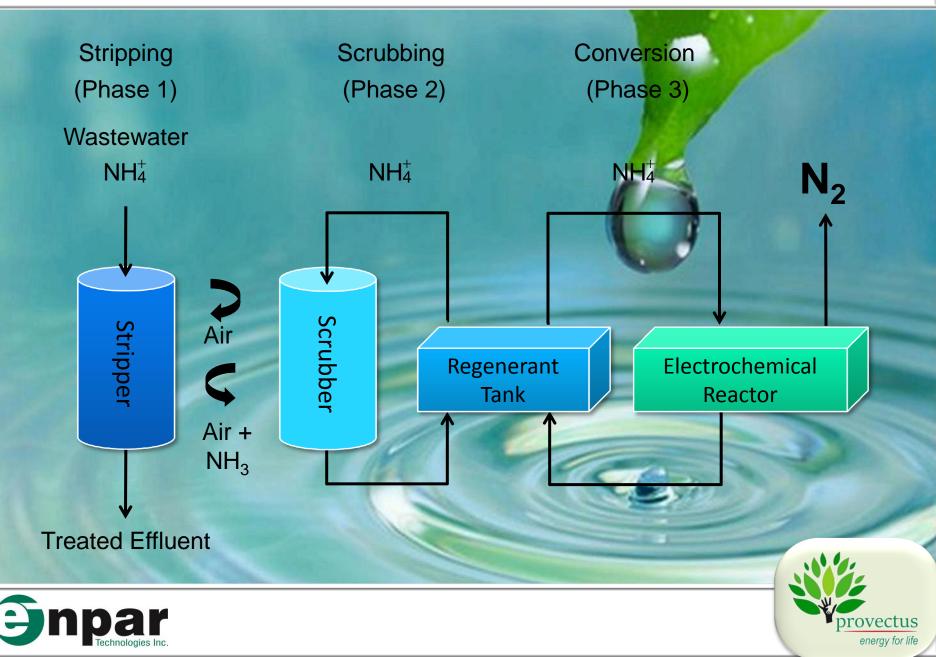
The AmmEL-LC Process



Mobile AmmEL-LC Unit



The AmmEL-HC Process



The AmmEL-HC System









ESD - Electrostatic Deionization

Electrostatic Removal of Total Dissolved Solids from Industrial and Municipal Wastewater and Groundwater

Recycle and Reuse Application





ENPAR's ESD System treats all dissolved ions including arsenic, fluoride, hardness, metals and nitrate while maintaining *HIGH WATER RECOVERIES*.

ESD purifies water through Capacitive Deionization (CDI) using proprietary carbon electrodes.





CDI – A Game Changer

Hi Water Recovery and Hi Ion Removal

Can be tuned to operate at various levels of ion removal and water recovery efficiencies

CDI

Advantages

No continual addition of salts or chemicals for drinking water and brackish water applications

Mono-valent design targets monovalent ions i.e., nitrate, fluoride, chloride, perchlorate, cyanide

Multivalent design removes equal amounts of all ions

Low Maintenance and ease of operation





Validation of ESD Technology

Nitrate -N	311 mg/L to 11.8 mg/l	96.2%
Fluoride	10 mg/L to 0.65 mg/l	93.5%
Arsenic	0.339 mg/L to 0.012 mg/l	96.5%
E.Coli	40000 Cfu/100mL to 305 Cfu/100mL	99.2%
Soluble Silica	12.1 mg/L to 0.6 mg/l	95.0%
Sulphate	65 mg/L to 4.6 mg/l	92.9%
Chloride	660 mg/L to 51 mg/l	92.3%
Sodium	440 mg/L to 2.8 mg/l	99.4%
Magnesium	30 mg/L to 2.5 mg/l	91.7%
Calcium	80 mg/L to 3.2 mg/l	96.0%
Total Hardness	320 mg/L to 18 mg/l	94.4%
Conductivity	935 μS/cm to 21 μS/cm	97.75%
TDS	1650 mg/L to 125 mg/l	92.4%
(0 10 20 30 40 50 6 % Removal	0 70 80 90 100





Heart of the ESD System – CDI Cell



Carbon Electrode

Pretreatment for ESD:

- Remove oil and grease
- Filter at 1 μm
- pH 0-9.5
- •Max temp 40°C







Operation - Purification

 During the purification cycle, contaminants are drawn towards the charged electrodes – positive ions to the negative electrode and negative ions to the positive electrode



Contaminants

Negative Electrode

Positive Electrode

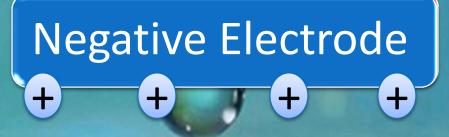
• U = 1.2 V



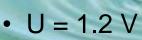


Operation - Regeneration

- During the regeneration cycle, the polarity on the electrodes is reversed.
- lons move away from the electrodes.



Positive Electrode



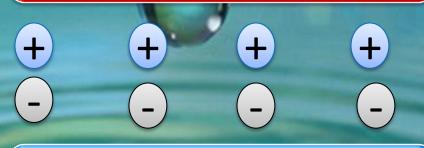




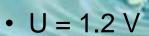
Operation - Purge

• During the purge cycle, the ions are removed as a small volume of concentrate.

Positive Electrode



Negative Electrode







ENPAR Pilot ESD Units

Inpar



5-Cell ESD 12k Greenhouse in Leamington, ON

4-Cell ESD 10k Republic of Korea





WINTER TOTAL

ENPAR Full-Scale ESD Modules



ESD 112k 36-cell module (max. 150 m³/day) built for Korean company JUKAM





ENPAR Full-Scale ESD Modules





ESD 100k 36-cell mobile module (max. 140 m³/day) City of Guelph demonstration unit





ESD 100K Demonstration Plant – Jeddah, KSA





Dr. Iurie Pargaru, August 2015 © enpar technologies inc.



ESD vs Membrane (RO)

(Comparison is for drinking water quality)

Up to 95% water recovery (WR)

ESD

\$0.06 per m³

No water softening required

Low maintenance

Total ion removal OR selective to monovalent ions

70 -75% WR 1st stage 85% WR 2nd stage

\$0.08 – 0.16 per m³

Water softening required

High maintenance

Total ion removal





CDI Technology

RO Technology

 High water recoveries coupled with high ion removal efficiencies.

No sustained concentrate leading to the formation of precipitates and fouling.

- Long life cycles of the capacitor materials.
- Minimal CIP requirement.

***** Not sensitive to Silica.

 Low recoveries at high removal rates.

 Pressurized saline stream leading to concentration polarization forming scales.

 Frequent membrane replacement.

- Frequent CIP requirement.
- Pre-treatment required for Silica.



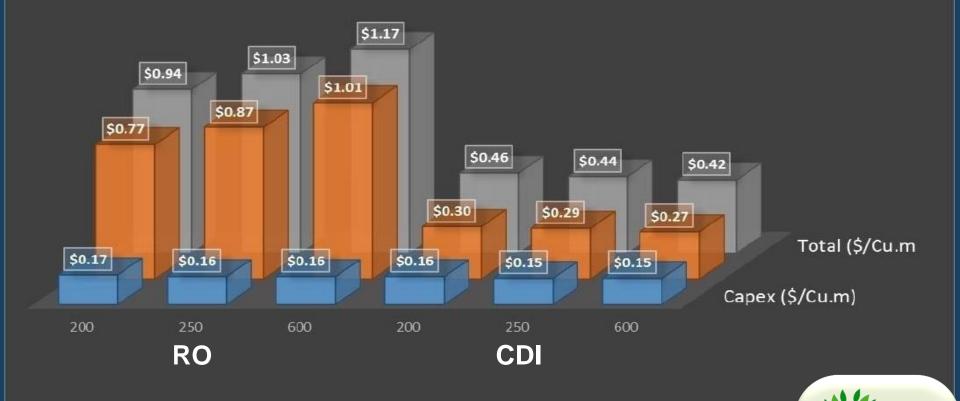
Competitive positioning

Performance Metric	CDI Technology	RO
TDS Removal Efficiency (Single Pass)	>95%	>95%
% Water Recovery	>90%	40-50%
Scaling/fouling potential	Very Low	High
Life time	10 years (Capacitors/Membranes)	3 years (Membranes)
Energy Consumption (KWH/Cu.m)	0.8-1.5	3-4
Mono-valent Selectivity	Yes	No
Operating Costs (\$/Cu.m)	х	3x
Capital Costs (\$/Cu.m)	2x	x
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Competitive positioning

RO Vs CDI Comparison

🔳 Capex (\$/Cu.m) 🛛 🛑 Opex (\$/Cu.m) 🛛 🔳 Total (\$/Cu.m



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ESD - Attractive ROI

SPECIFICATION	VALUE	UNITS
System Capacity	200	GPM Product Flow
TDS	40-400	ppm
Salt Removal	97	%
Water Recovery	95	%
Energy Consumption (KWH/Cu.m)	0.8	KWH/Cu.m
CAPEX+OPEX, CDI	\$0.46	\$/Cu.m Product
CAPEX+OPEX, RO	\$0.90	\$/Cu.m Product
Cost Savings with CDI	\$0.43	\$/Cu.m Product
Product Flow for break even	461030	Cu.m
Product Flow	1658010	Cu.m
Time to breakeven	<1.5	years
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Summary

- Currently a need for a reliable, high efficiency, low maintenance technology for the treatment of drinking water, wastewater, and industrial process water.
- The ESD System is a promising technology for the treatment of a variety of water streams.
- Compared to traditional approaches (e.g. RO), the ESD System provides high contaminant removal efficiencies while achieving high water recoveries.

Proven Technology with fast ROI.





THANK YOUI







provectus energy for life Creating Synergy for Sustainable Future

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